





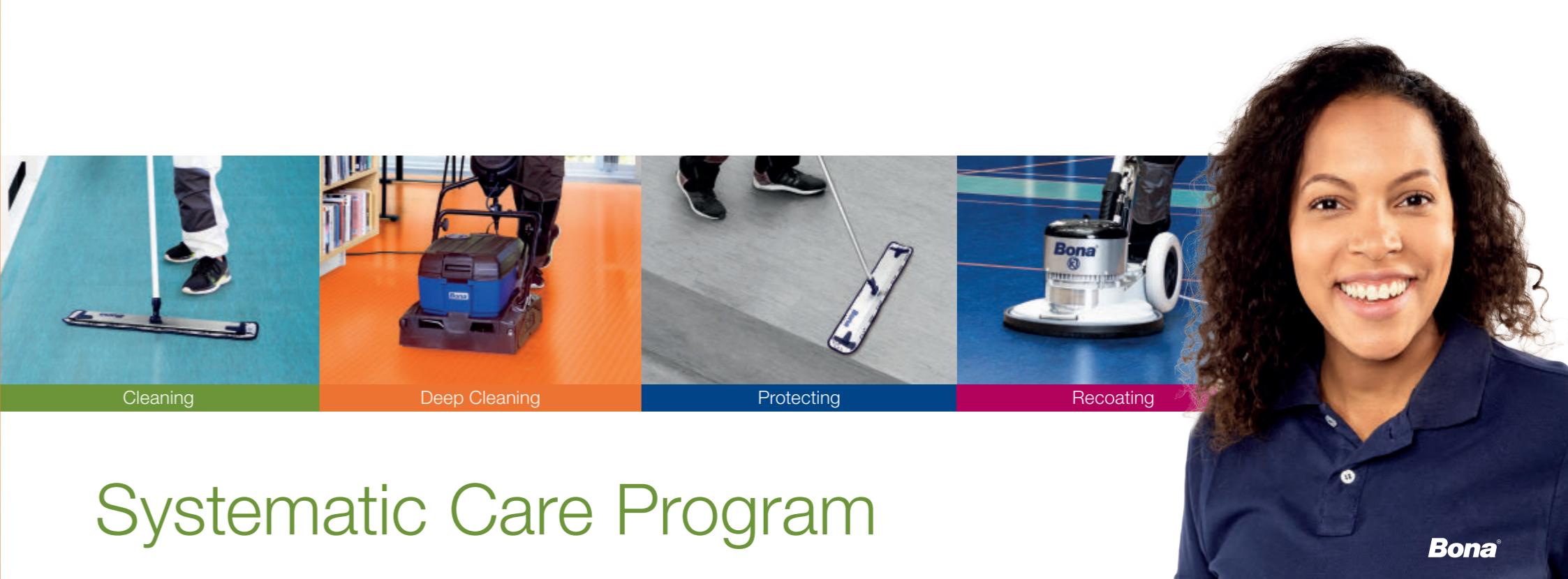
# 100 Years of Innovative Floor Treatment

## A track record for innovation

With almost a century of experience in wooden floor treatment, Bona is today used by professional wooden floor contractors worldwide. With a creative mindset, we have developed a number of groundbreaking innovations in wood floor treatment, from developing the first waterborne floor coatings in the seventies, to the introduction of dust-free sanding and versatile sanding machines.

## The Bona Way

At Bona, we are passionate for finding new innovative solutions in all we do. With our constant focus on floor surfaces, health as well as wealth, we are able to offer a comprehensive range of sustainable, high performance products and solutions. Now we have applied our knowledge and know-how to create a totally unique program for caring and maintaining floors with efficiency, speed and simplicity. Do it the right way, the Bona Way.



## Systematic Care Program

The Bona Care Program is an innovative, highly effective program for care and maintenance of resilient flooring. Our high quality, sustainable program allows you, to not only maintain floor freshness but also to totally transform the look of your existing floor without replacing it. Even in heavy traffic areas, surfaces can be sealed for extra durability and long-term protection.

- Easy and effective performance
- For all floor care situations
- Simplicity and support



# A Game Changer in Floor Care

Floors come with different types of challenges. From busy airport terminals and round-the-clock hotel lobbies that require a pristine appearance, to hospitals and daycare centres that demand the highest levels of hygiene, each require a tailored maintenance routine for best results. Our simple, straightforward service steps, developed by professionals for professionals, deliver simple, effective floor care that extends the life of floors and retains their original appearance for longer.

## ■ Cleaning – A Simple Routine

Regular cleaning is the key to a better, longer lasting floor. Bona's cleaning treatment works effectively, without harming surfaces or the environment. Quick and straightforward with a great result, maintaining floors couldn't be easier.



## ■ Deep Cleaning – Revive and Refresh



Over time and heavy wear, stubborn stains and residue build up, resulting in tired, dull surfaces. An application of Bona PowerRemove R, using Bona PowerScrubber revives resilient floors. The advantage is restored freshness and appearance without the need for renovation or downtime.



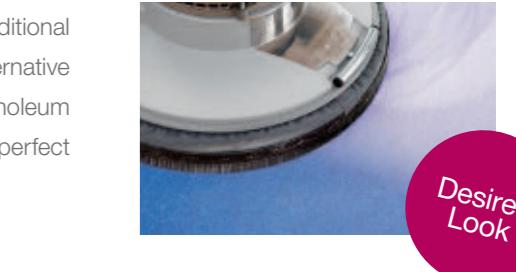
## ■ Protecting – Bring Back The Lustre



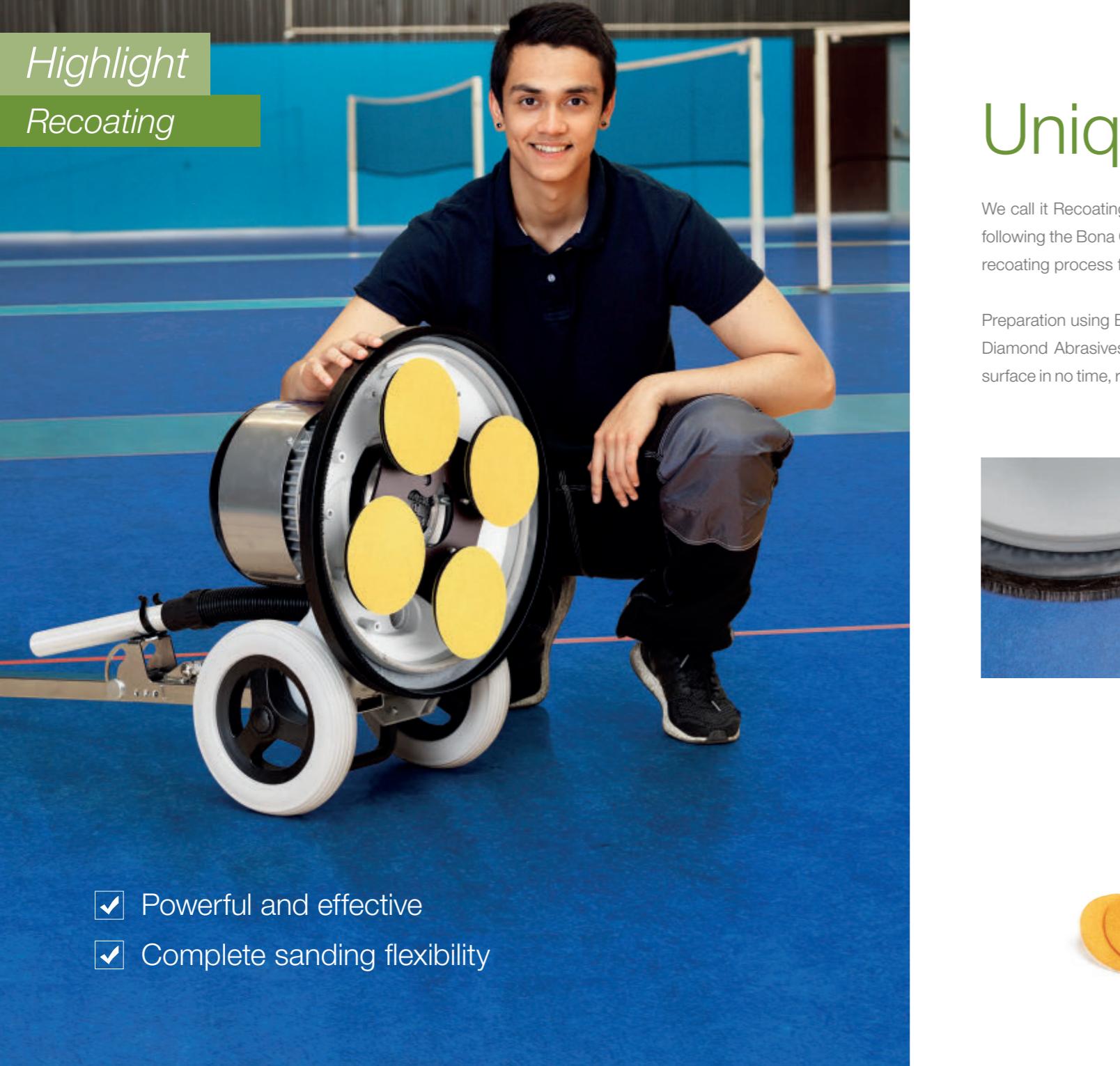
Over time, repeated deep cleaning can diminish the look and quality of any surface. A new protective layer restores the original lustre and prolongs the life of floors. Safe, quick and easy, Bona's protective treatment restores floors, bringing them back to life in no time. For heavy traffic areas, Bona's protective treatment is recommended in conjunction with deep cleaning.

## ■ Recoating – Restore with Confidence

For floors that are damaged or heavily worn, replacement is the traditional answer. The innovative Bona Recoating treatment is a fast, effective alternative to restore their original beauty and prolong their life. From vinyl, PVC, linoleum to rubber, Bona's unique and safe recoating treatment provides the perfect surface in a matter of hours.



## Highlight Recoating



- Powerful and effective
- Complete sanding flexibility

## Unique Method

We call it Recoating, you could call it a brand new floor. Recoating following the Bona Care Program offers the most powerful, effective recoating process for resilient surfaces.

Preparation using Bona FlexiSand with our high performance Bona Diamond Abrasives, enables you to achieve the optimal prepared surface in no time, ready for restoration or even a complete redesign.



Clear coated with Bona Pure

## Transform worn floors

Add a recoat of Bona Pure laquer over the top for protection and durability and you've got a new floor that's ready for any challenge. To save time, downtime and cost, do it the Right Way, do it the Bonaway.

## Change the look and colour

For sports floors, design effects or creative looks, our Bona Care Program enables you to add signs, symbols or even change the colour of your resilient surface. With a complete range of RAL/NCS colours and Bona's Creative Gips, the design possibilities are endless.





## Saving Time and Money

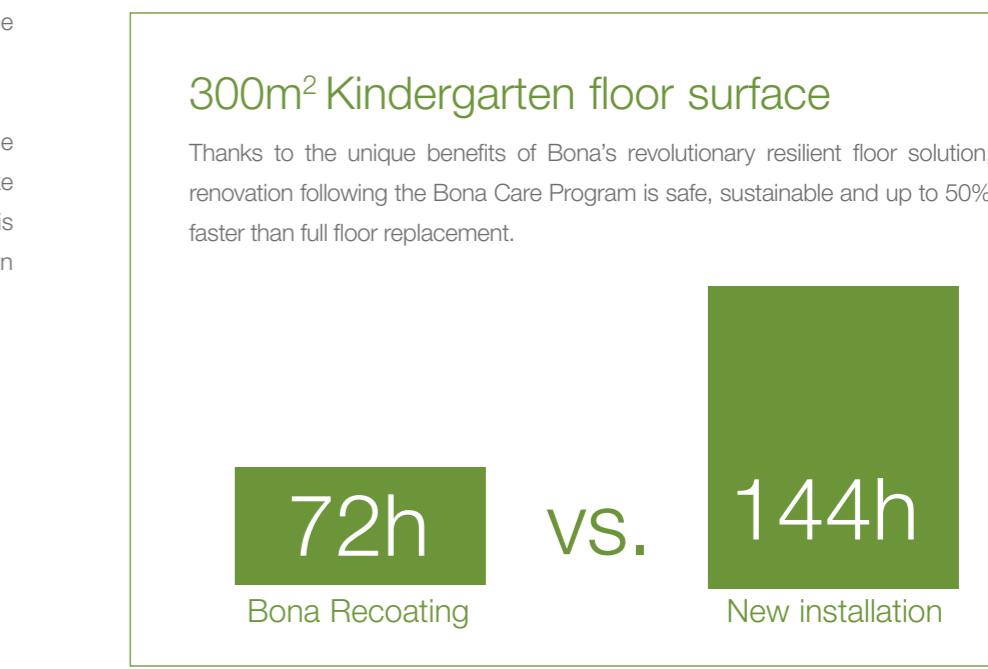
When replacing the 300m<sup>2</sup> linoleum floor of a children's kindergarten in Germany, the demands were a safe, healthy environment that would be ready for action after a weekend.

Instead of a traditional method, which involves removal of the old floor, sanding of the subfloor, priming, levelling and finally installation and welding of the floor, which would take 3 professional floor contractors 6 days, the Bona Recoating method took just 3 days. This resulted in savings, not only on downtime, but also on costs with the reduction of man hours from 144 to just 72 hours.

- Reduce downtime
- Increase jobs
- Healthy work environment



*Before*



*After*

# Amazing Results with Bona

With the unique Bona Care Program for resilient floors, creating exciting new looks with stunning results has never been easier. Take a look at some of our recent transformations.



## Business Area, Stuttgart

Due to heavy traffic within these busy premises located in Stuttgart's business district, in Germany, a full replacement of the worn surface was impossible. After contact with a number of contractors, it was also considered too expensive.



Thanks to Bona's Recoating Treatment, the surface was fully renovated over the weekend for a fraction of the cost, complete with a stunning transparent overcoating as a final step.



## Gymnasium Floor of Balatonföldvár School, Hungary

When the contractor MLS was commissioned to refresh the gymnasium of Balatonföldvár School, the all new Bona Resilient Floor Recoating Solution showed what can be done.

After two days of damage repairs and preparation, the new floor surface was applied in four days.

## Bona Unique Advantages

### Sustainability

- Renovation reduces environmental impact
- Improved indoor hygiene
- Lacquers are waterborne

### Economy

- Renovation saves time compared to installing a new floor
- Long term durability with minimal downtime
- Partial floor repairs possible

### Design

- On demand look – a new colour or a clear coat
- Possibility to change from solid colour to flakes
- Slip resistant, hygienic and attractive surface

# A World of Possibilities

With the Bona Care Program's resilient solutions, there are no limits. Whatever the floor type, restoring it to its former beauty couldn't be easier or more effective when following our unique treatment program. From changing the colour or design of an existing floor, to full renovation including hard-to-reach areas, you can rely on Bona for an outstanding result.



### Restore and add colour

Whether it's the replacement of worn markings on a sports floor, or a timely interior design update, the Bona Care Program offers a complete range of RAL/NCS colours for resilient surfaces. For floors with interest, create unique design effects using Bona Creative Chips.

### Signs and symbols

Adding images and symbols to your resilient floor couldn't be easier. Bona offers a wide range of colours and pre-designed shapes within the Bona Care Program's range of resilient solutions.

### For challenging situations

Thanks to the outstanding flexibility of the Bona Care Program, uneven surfaces and hard-to-reach areas, such as stairs, corners and round tables, are no longer a challenge.



## Recoating

## Quick and Safe Renewal

Give damaged and heavily worn floors a new lease of life with Bona's effective recoating treatment. Thanks to our straightforward process, the perfect surface can be achieved in a matter of hours without the downtime, costs and inconvenience of a new floor. Even dramatic makeovers and colour changes can be achieved easily, with outstanding final results.

Suitable for all types of resilient floors, Bona's recoating treatment involves abrading with Bona Diamond Abrasives and deep cleaning using Bona PowerScrubber, followed by an application of Bona Pure, a protective lacquer, for durability and a perfect surface.

When recoating a surface using Bona's unique recoating treatment, you have the possibility to create a whole new floor experience with new vibrant colours.

### Steps to Recoating:

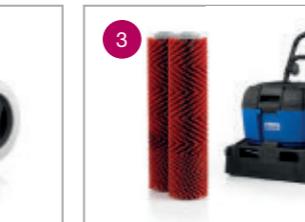
#### Preparation



1  
Apply Bona PowerRemove R with a mop to dissolve the old protective coat



2  
Sand the floor



3  
Remove excess material and neutralize the floor with Bona PowerScrubber and clear water



4  
Apply Bona Pure clear lacquer or Bona Pure Colour with a roller



Desired Look



Protecting

## Bringing Floors Back to Life

Thanks to the Bona Care Program great results can be achieved. Resilient floor surfaces can easily be restored by scrubbing and pre-cleaning, using Bona Remove R in combination with the Bona FlexiSand and Bona PowerScrubber. Finally, a protective layer of Bona Shield R makes all the difference, enhancing the shine and prolonging the life of the surface.

Bona Shield R is a ready-to-use, water-based product that forms a protective layer on resilient floors..

Steps to Protecting:

Preparation

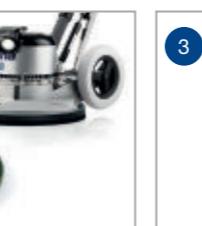


Apply Bona Remove R with mop

Protection



Scrub the floor



Neutralize the floor using Bona PowerScrubber with clear water



Apply 1-2 coats of Bona Shield R for protection





## Reviving Floor Freshness

Heavy traffic and the build-up of dirt and residue can leave floors looking dull, tired and lacklustre. Bona's unique deep cleaning treatment works hard to remove stubborn stains and restore the freshness and appearance of a range of surfaces, from PVC, to Linoleum, without the costs and downtime associated with full renovation.

The powerful action of Bona PowerScrubber combined with the highly concentrated, slightly alkaline formula of Bona Remove R works deep down, removing stubborn stains and layers of cleaning residue. Safe, effective and suitable for all kinds of flooring, Bona's Deep Clean Treatment leaves floors looking fresh and revived.

### Steps to Deep Cleaning:



Ensure suitable brushes are used

Mix Bona Remove R according to instructions

Clean the floor by covering the area in linear order



# Cleaning



## Clean Floor Satisfaction

With regular cleaning it is possible to preserve the quality, durability and extend the lifetime of resilient floors, not to mention maintain a clean, healthy indoor environment. The Bona Care Program is a unique, effective method that delivers quick, efficient cleaning with a guaranteed fantastic result.

Bona Clean R60 provides gentle cleaning care with a shiny protective sheen, bringing out the best in a wide range of resilient floor coverings. The highly concentrated, alkaline formula of Bona Clean R50 takes the hard work out of stubborn stains and is suitable for both manual and machine jobs.

All Bona products are formulated to provide outstanding performance without the use of harmful chemicals, making them ideal for everyday use, for every environment.

### Steps to Cleaning:



Dry cleaning using vacuum cleaner and Bona Dusting Pad to remove loose dirt.

Wet mop the floor using either a mop or machine.



# Solutions That Make it Happen

Bona offers the most comprehensive range of solutions. From machines and abrasives, to lacquers and finishes, you can rely on Bona for the best possible selection of tools and products for the job.



## Bona PowerScrubber

Deep Cleaning, Protecting, Recoating

Bona PowerScrubber is a compact, powerful scrubbing machine. When used with Bona DeepClean W, it removes the toughest dirt and grime with ease.

- For indoor lacquered or oiled surfaces
- For outdoor decking
- Use with Bona Deep Clean Solution



## Bona Red Brushes

Deep Cleaning, Protecting, Recoating

Easy to switch click-on brushes for use with the Bona PowerScrubber.

- For elastic flooring
- Lightly abraded for aggressive cleaning

- Protective maintenance coating
- For resilient flooring
- Ready to use



## Bona Creative Chips

Recoating

For floors with interest, create unique design effects using Bona Creative Chips. Coloured flakes should be spread on the top coating before curing.

- Creates a living surface
- Hides wear and dirt
- Camouflages unevenness and repairs



## Bona Shield R

Protecting

The water-based polyurethane maintenance coat protects new layers of resilient floor covering and refreshes existing resilient floors when complete renovation is not possible.

- Protective maintenance coating
- For resilient flooring
- Ready to use



## Bona Clean R60

Cleaning

A mild, water-soluble care product. Bona Clean R60 cleans and protects in one, leaving a protective sheen after drying. For linoleum and rubber floors

- Maintenance product for frequent use
- Cleans and cares in one step
- Leaves a non-permanent sheen on the floor surface



## Bona Remove R

Deep Cleaning, Protecting, Recoating

Bona Remove R is an alkaline cleaner for the safe and effective removal of existing residue from cleaning products. Used as a frequent cleaner.

- Basic deep cleaner for frequent floor maintenance
- Can be used on all kinds of floor coverings
- Leaves no marks



## Bona PowerRemove R

Deep Cleaning, Protecting, Recoating

Highly concentrated cleaner for powerful cleaning. Removes stubborn soiling and old layers of residue. Should be used when Bona PowerRemove R is not sufficient.

- Highly concentrated, slightly alkaline cleaning agent
- Dissolves stubborn residue
- Can be used on all kinds of floor coverings



## Bona Pure Colour

Recoating

The water-based 2-component lacquer may be used to create colour designs on resilient floors.

- Excellent coverage (depending on the colour)
- Easy to apply
- Dries in just 1-3 hours



## Bona Clean R50

Cleaning

A highly concentrated, slightly alkaline detergent. Ideal for frequent maintenance cleaning and also removes heavy soiling. Suitable for use in cleaning machines.

- Special cleaning agent for frequent cleaning
- Slightly foaming formula
- pH level 9



## Bona LinoPrime

Recoating

Water-based, 2-component polyurethane base used as a pore filler and base for resilient floor coverings.

- Easy application
- Short drying time - max. 2 hours
- 4.95 litres (4.5 ltr primer + 0.45 ltr hardener)



## Bona Pure

Recoating

Water-based 2-component lacquer, ideal for surface protection in high stress, commercial areas.

- Very high chemical resistance and a levelling agent
- Excellent resistance against wear and scratches
- Lacquer and hardener must be mixed mechanically



## Bona Commercial Mop

### Cleaning

This professional mop is suitable for both dry and wet cleaning.

- Lightweight aluminium handle
- Adjustable height - press & lock
- 18" mop base



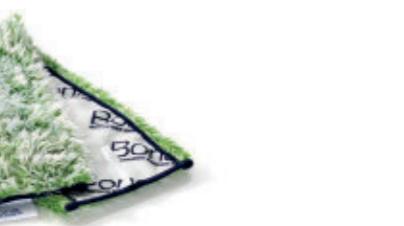
## Bona FlexiSand



### Protecting, Recoating

This powerful, flexible machine is specially designed for maintaining wooden, sports and resilient floors.

- For cleaning
- For oiling using Bona WoolPad
- For recoating using Bona Quattro Disc



## Bona Dusting Pad

### Cleaning

This reusable microfiber dusting pad is for use with the Bona Commercial mop.

- Velcro system for easy attachment
- Effective dust pick-up



## Bona Cleaning Pad

### Cleaning

This reusable microfiber cleaning pad is for use with the Bona Commercial mop.

- Velcro system for easy attachment
- Effective dirt pick-up



## Bona Diamond Abrasives

### Recoating

Made from the hardest sanding agents in the world, Bona Diamond Abrasives provide unique sanding smoothness and unrivalled durability.

- For use with Bona FlexiSand
- Use with Bona Pad Drive
- Use when recoating



## Bona Scrad Pad

### Recoating

Abrasive pad for Bona FlexiSand and Bona Pad Drive. Minimises scratches.

- For use with Bona FlexiSand
- Use with Bona Pad Drive



## Bona Resilient Brush

### Recoating

These brushes are for use exclusively with the Bona PowerDrive NEEB.

- For use with Bona FlexiSand
- Use with Bona PowerDrive NEEB



## Bona Red Pad

### Cleaning, Deep Cleaning, Protecting, Recoating

For buffing and gentle cleaning when the surface is slightly soiled.

- Diameter 16" (407 mm diameter)
- Use with Bona FlexiSand



## Bona Green Pad

### Deep Cleaning, Protecting, Recoating

For cleaning of more stubborn dirt.

- Diameter 16" (407 mm diameter)
- Use with Bona FlexiSand



## Bona Pad Drive

### Cleaning, Deep Cleaning, Protecting, Recoating

The Bona Pad Drive is a multipurpose tool that attaches to the Bona FlexiSand, enabling a large number of applications.

- For cleaning using Bona Pads
- For use with Bona Diamond Abrasives for recoating
- For use with Bona Scrad Pad



## Bona Quattro Disc

### Recoating

This four-plate disc enables a smooth, even surface finish.

- For use with Bona FlexiSand
- Use with Bona Diamond Abrasives for recoating



## Power Drive NEEB

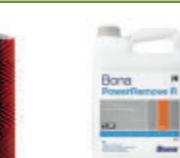
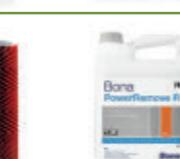
### Recoating

Bona Power Drive NEEB is a highly versatile disc. This complete tool can be mounted directly to the Bona FlexiSand 1.9.

- For use with Bona FlexiSand 1.9
- Use with Bona Abrasive Brush

# Resilient Overview – Bona Care Program

Follow our straightforward program steps for perfect results every time.

Floor type	Cleaning			Deep Cleaning			Protecting			Recoating		
PVC (Homogeneous)	  			  	  	  	  		 	 	 	 
Vinyl (LVT)	  			  	  	  	  		 	 	 	 
Linoleum	  			  	  	  	  		 	 	 	 
Rubber (elastomer)	  			  	  	  	  		 	 	 	 
PU	  			  	  	  	  		 	 	 	 



## Passion for Wood Floors

Established in 1919, Bona is a world leading innovator with a unique system for wooden floor treatment. Through subsidiaries and distributors we have local presence in more than 90 different countries enabling us to be close to our customers and craftsmen.

Our long commitment and passion for wooden floors enable us to offer lasting, sustainable results that meet all wooden floor needs for professionals and floor owners alike.



**Bona®**